

## The Parameter of PU8400

### Basic Physical Properties

Item		Value		Remarks
Name		<b>8400</b>	<b>8400N</b>	
Appearance	A Comp.	Black	Colorless, transparent	Polyol poly
	B Comp.	Light Yellow transparent		
	C Comp.	Light Yellow transparent		
Color of Finished Article		Black	Milky white	N-type can be colored
Viscosity (mPa. s, 25°C)	A Comp.	600		BM-type viscometer
	B Comp.	40		
	C Comp.	900		
Specific Gravity (25°C)	A Comp.	1.11		Standard proportion Cup
	B Comp.	1.17		
	C Comp.	0.98		

Mixing Ratio	A:B:C	100:100:0	100 : 100 : 50	100 : 100 : 100	100 : 100 : 150
Pot Life	25°C	5~6 minutes	5~6 minutes	5~6 minutes	5~6 minutes
Hardness	Shore A	90	80	70	60
Tensile Strength	Kg/cm <sup>2</sup>	180	140	80	70
Elongation	%	200	240	260	280
Tear strength	Kg/cm	70	60	40	30
Elastic rebound	%	50	52	56	56
Shrinkage	%	0.6	0.5	0.5	0.4

Mixing ratio	A:B:C	100:100:200	100 : 100 : 300	100 : 100 : 400	100 : 100 : 500
Pot Life	25°C	5~6 minutes	5~6 minutes	5~6 minutes	5~6 minutes
Hardness	Shore A	50	40	30	20
Tensile strength	Kg/cm <sup>2</sup>	50	25	20	15
Elongation	%	300	310	370	490
Tear strength	Kg/cm	20	13	10	7
Elastic rebound	%	60	63	58	55
Shrinkage	%	0.4	0.4	0.4	0.4

